

PREPARING FOR LENT

A 10-MINUTE PRAYERFUL INTRODUCTION

Introduce students to CRS Rice Bowl at the beginning of Lent with this short activity.

Setup: Pass out CRS Rice Bowls and give students time to assemble them. They should keep the enclosed Lenten Calendars handy for this activity.

Leader: Before beginning his ministry, Jesus went into the desert and prayed. He didn't eat or drink; he used this time to focus on his relationship with God. Today, we too are called to focus on our relationship with God during the 40 days before Easter, a time known as Lent. Catholics do three things to grow closer to God during Lent: **pray, fast** and **give** to those in need. Prayer, fasting and giving are the three pillars of Lenten spirituality.

Reader 1: The first pillar of Lent is **prayer**. We pray to ask God for guidance on how to live our lives. In our prayer, we also thank God for the gifts he has given us, and we pray for those who have less than we do. During Lent, we can make an extra effort to pray each day.

Invite students to find the Lenten prayer on the side of the CRS Rice Bowls and read it aloud together. Invite students to look at the daily reflections on their Lenten Calendars and encourage them to read these at home with their families.

Reader 2: The second pillar of Lent is **fasting**. Fasting means we give something up. We do this to help us recognize the difference between wants and needs. Choosing to live without something we like reminds us that everything we have is a gift from God. Another aspect of Lenten fasting is not eating meat on Fridays.

Invite students to look at the meatless recipes on their Lenten Calendars and encourage them to try some of these with their families at home.

Reader 3: The third pillar of Lent is **giving** to those in need. When we give to those who have less than we do, we honor Jesus' call to serve our neighbors, and we share the gifts we have been given. This Lent, we will meet people from other countries who we can help through our gifts to CRS Rice Bowl.

Invite students to look at the stories and pictures on their Lenten Calendars. Encourage them to read these stories at home with their families.

Leader: We pray that the stories, recipes and prayers from CRS Rice Bowl will help us grow closer to God during this season of Lent. As we begin our 40-day journey, we ask God to bless these CRS Rice Bowls and to strengthen us throughout this holy time.

Amen